

**EE414 Embedded Systems**

**Ch 1. Introduction to  
Embedded Systems  
Part 1/2**



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# Flow of Lectures

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- **Logic/Digital Design** (Prerequisite)
- Introduction to **Programming in C**
  - Computer System Organizations
    - **Embedded Systems**
      - VLSI/ASIC Design
        - Control Systems
    - Digital Signal Processing
      - Real-Time Systems

# Overview

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## Introduction

- 1.1 Embedded Systems Overview
  - What are they?
- 1.2 Design challenge – optimizing design metrics

## Technologies

- 1.3 Processor technologies
- 1.4 IC technologies
- 1.5 Design technologies
  
- 1.6 Trade-offs

# 1.1 Embedded Systems Overview

- *Computing systems are everywhere.*
- Most of us think of “desktop” computers
  - PC’s
  - Laptops
  - Mainframes [1]
  - Servers [2]
- But there’s another type of computing system
  - Far more common...



1. <http://goseerobert.com/2008/02/08/ibm-tapping-teens-for-mainframe-careers/>  
2. [http://en.wikipedia.org/wiki/Server\\_\(computing\)](http://en.wikipedia.org/wiki/Server_(computing))

# Embedded systems overview

## ■ Embedded [computing] systems

- Computing systems embedded within electronic devices
- Hard to define. Nearly any computing system other than a desktop computer
- Billions of units produced yearly, versus millions of desktop units
- Perhaps 50 per household and per automobile

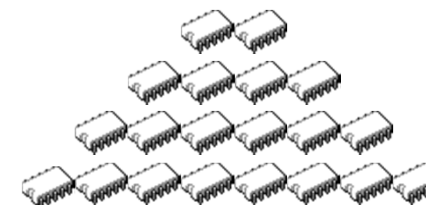
Computers are in here...



and here...



and even here...

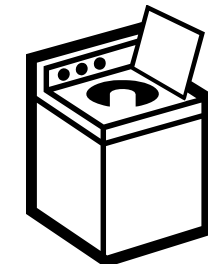
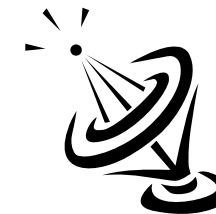
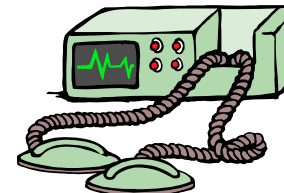
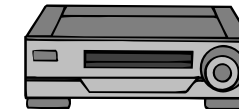
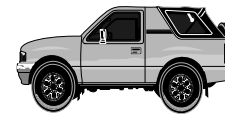
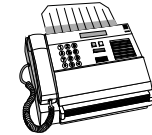
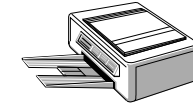
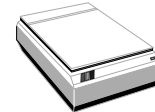


Lots more of these, though they cost a lot less each.

# A “short list” of embedded systems

Anti-lock brakes  
Auto-focus cameras  
Automatic teller machines  
Automatic toll systems  
Automatic transmission  
Avionic systems  
Battery chargers  
Camcorders  
Cell phones  
Cell-phone base stations  
Cordless phones  
Cruise control  
Curbside check-in systems  
Digital cameras  
Disk drives  
Electronic card readers  
Electronic instruments  
Electronic toys/games  
Factory control  
Fax machines  
Fingerprint identifiers  
Home security systems  
Life-support systems  
Medical testing systems

Modems  
MPEG decoders  
Network cards  
Network switches/routers  
On-board navigation  
Pagers  
Photocopiers  
Point-of-sale systems  
Portable video games  
Printers  
Satellite phones  
Scanners  
Smart ovens/dishwashers  
Speech recognizers  
Stereo systems  
Teleconferencing systems  
Televisions  
Temperature controllers  
Theft tracking systems  
TV set-top boxes  
VCR's, DVD players  
Video game consoles  
Video phones  
Washers and dryers



And the list goes on and on...

# Some common characteristics of embedded systems

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## Common characteristics

- **Single-functioned**
  - Executes a single program, repeatedly.
- **Tightly-constrained**
  - Low cost, low power, small, fast, etc.
- **Reactive and real-time**
  - Continually reacts to changes in the system's environment.
  - Must compute certain results in real-time without delay.

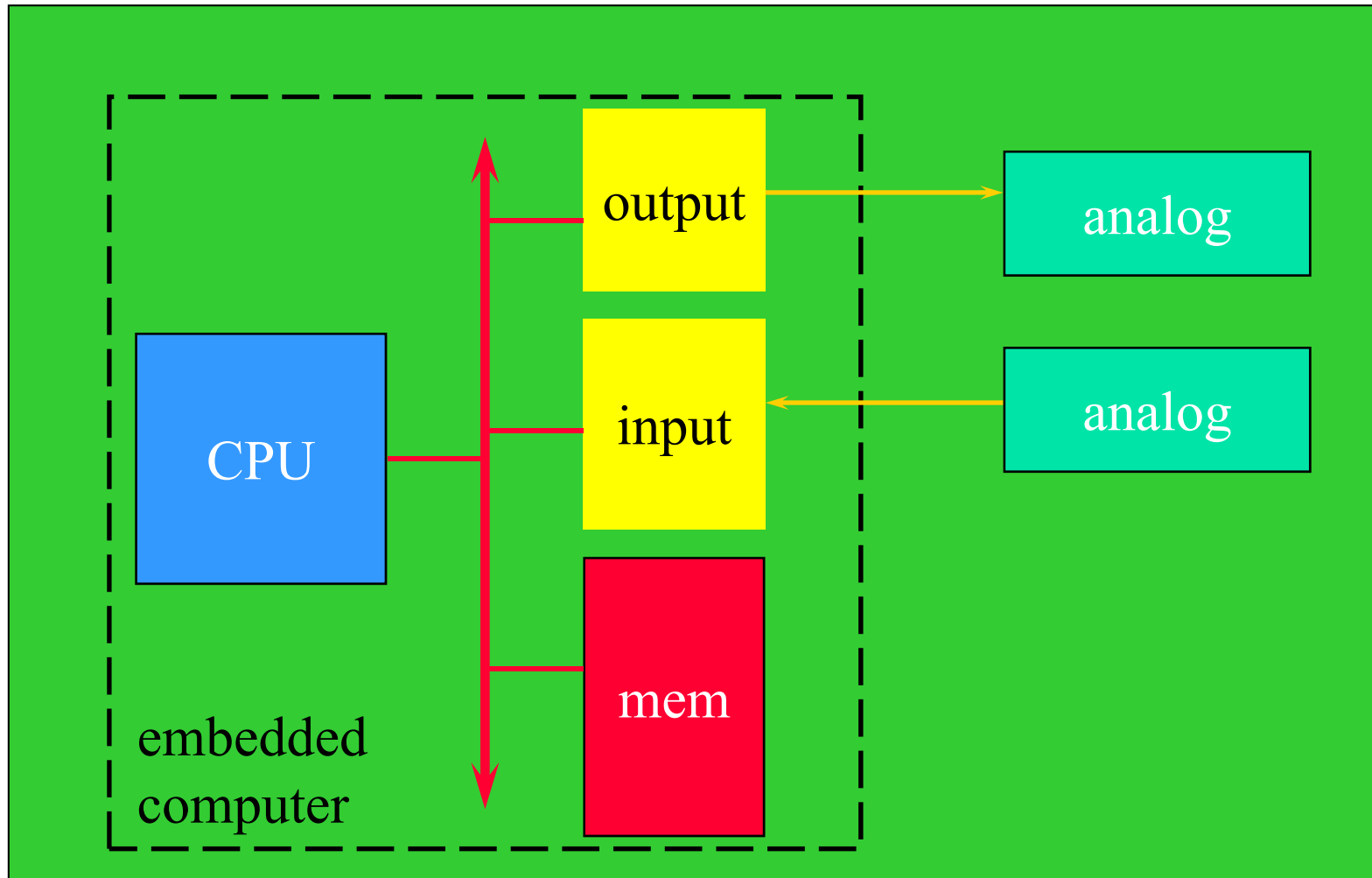
# Definition of Embedded Systems

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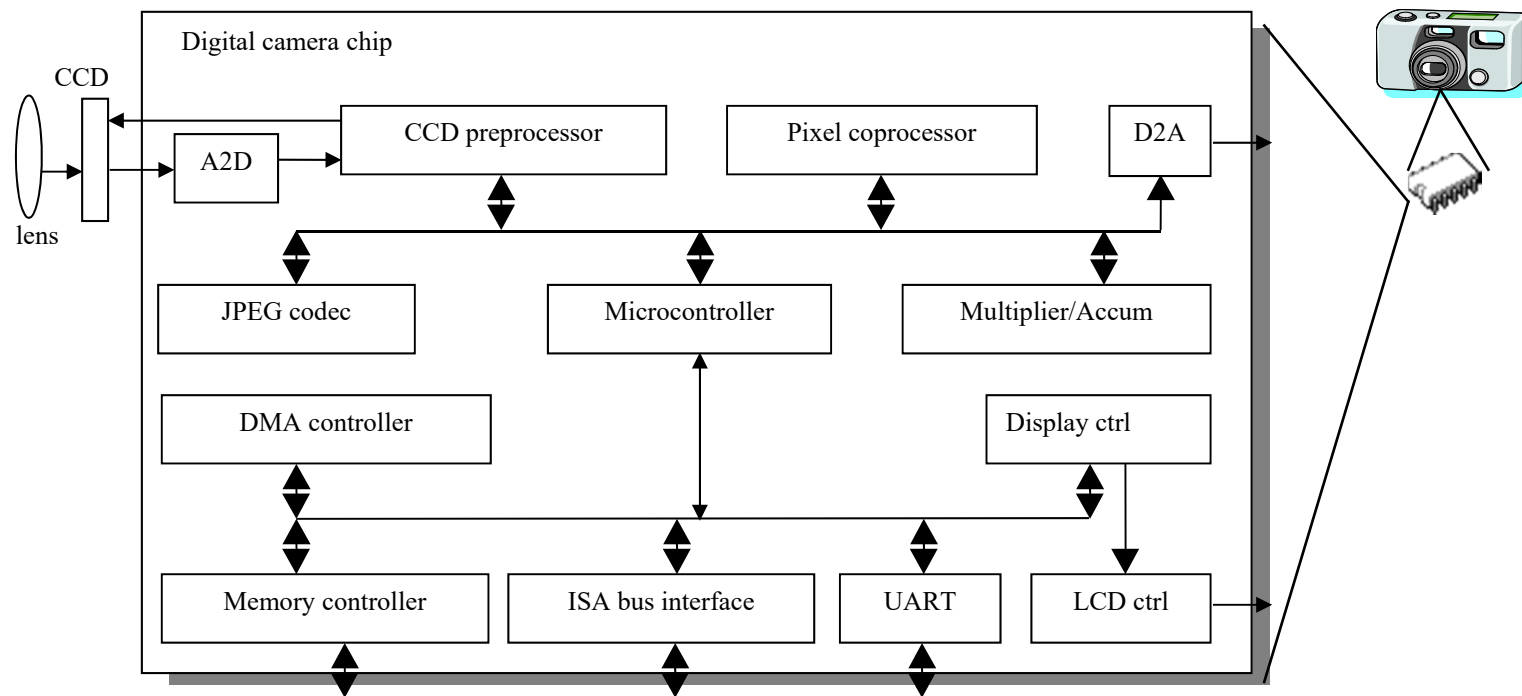
- **Embedded system** (임베디드 시스템, 내장형 시스템 )
  - **Electronic systems including hardware and software to control systems designed for specific purposes**
    - (특정 목적을 수행하기 위해 설계된 기기를 제어하기 위한 hardware와 software가 내장된 전자 응용 시스템)
  - **Remarks**
    - Microprocessor or microcontroller based system
    - Functionality implementation with effective combination of hardware and software.
    - PC is a general-purpose system.



# Embedding a computer



# An embedded system example 1 -- a digital camera



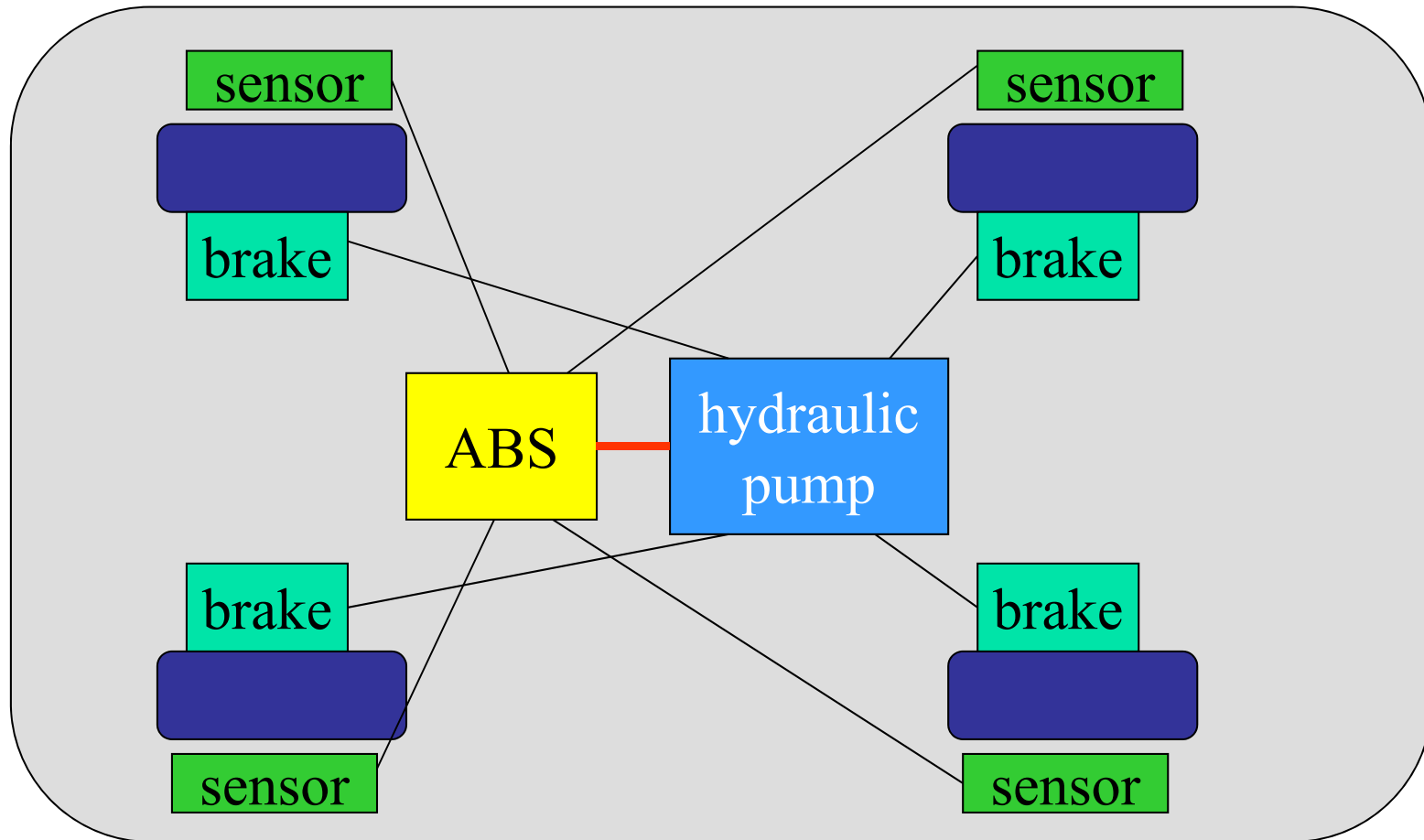
- Single-functioned -- always a digital camera
- Tightly-constrained -- Low cost, low power, small, fast
- Reactive and real-time -- only to a small extent (Shutter response)

# Ex 2. Automotive embedded systems

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- Today's high-end automobile may have 100 microprocessors [2]:
  - 4-bit microcontroller checks seat belt;
  - microcontrollers run dashboard devices;
  - 16/32-bit microprocessor controls engine.
- BMW 850i
  - **Anti-lock brake system (ABS)**: pumps brakes to reduce skidding.
  - **Automatic stability control (ASC+T)**: controls engine to improve stability.
  - ABS and ASC+T communicate.
    - ABS was introduced first---needed to interface to existing ABS module.

# BMW 850i - ABS



# Labs in Embedded Systems

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- A simple design and implementation of an embedded system
- Establish capability of embedded system design for various fields in the future.
- Especially, a project which requires no additional hardware is formulated:

## **Design of a Metronome.**

- It will be designed and implemented during this semester.



# Embedded Board for Labs



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# 1.2 Design Challenge – Optimizing Design Metrics

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- Obvious design goal:
  - Construct an implementation with desired functionality.
- Key design challenge:
  - Simultaneously optimize numerous design metrics.
- **Design metric**
  - A measurable feature of a system's implementation
  - Optimizing design metrics is a key challenge

# Design challenge – optimizing design metrics

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## ■ Common design metrics

- **Unit cost:** the monetary cost of manufacturing each copy of the system, excluding NRE cost
- **NRE cost (Non-Recurring Engineering cost):** The one-time monetary cost of designing the system
- **Size:** the physical space required by the system
- **Performance:** the execution time or throughput of the system
- **Power:** the amount of power consumed by the system
- **Flexibility:** the ability to change the functionality of the system without incurring heavy NRE cost



# Design challenge – optimizing design metrics

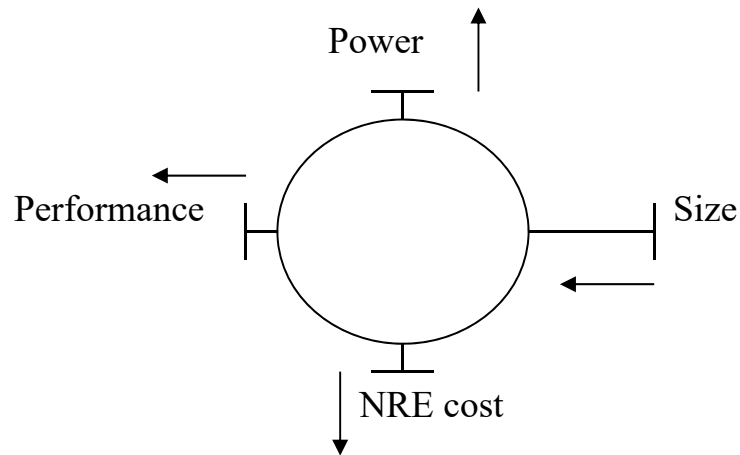
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- **Common design metrics** (continued)

- **Time-to-prototype**: the time needed to build a working version of the system
- **Time-to-market**: the time required to develop a system to the point that it can be released and sold to customers
- **Maintainability**: the ability to modify the system after its initial release
- **Correctness**: Functional correctness
- **Safety**: Harmless
- And many more...

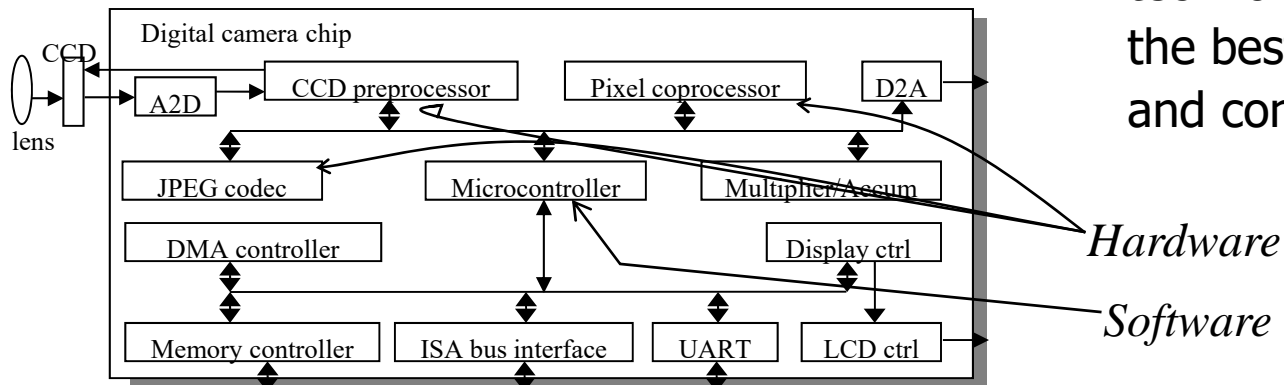
- Metrics typically **compete** each other.

# Design metric competition – improving one may worsen others



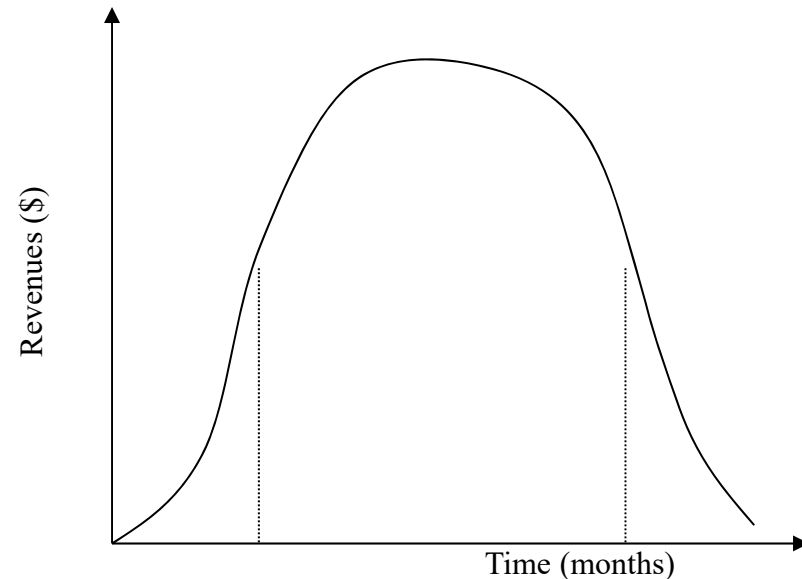
- Expertise with both **software and hardware** is needed to optimize design metrics

- Not just a hardware or software expert, as is common
- A designer must be comfortable with various technologies in order to choose the best for a given application and constraints.

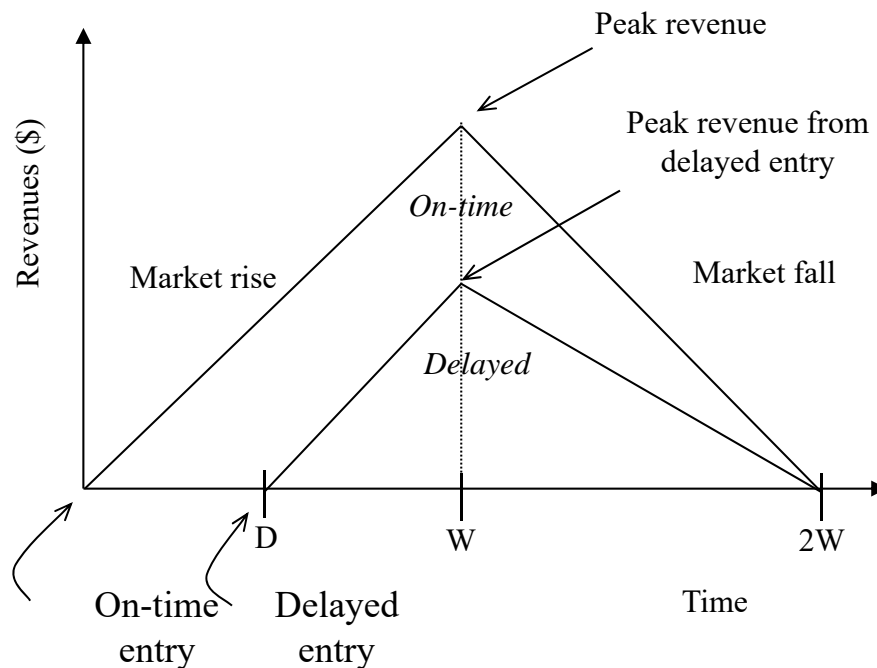


# A. Time-to-market: a demanding design metric

- Time required to develop a product to the point it can be sold to customers
- **Market window**
  - Period during which the product would have highest sales
- Average time-to-market constraint is about 8 months
- **Delays can be costly.**

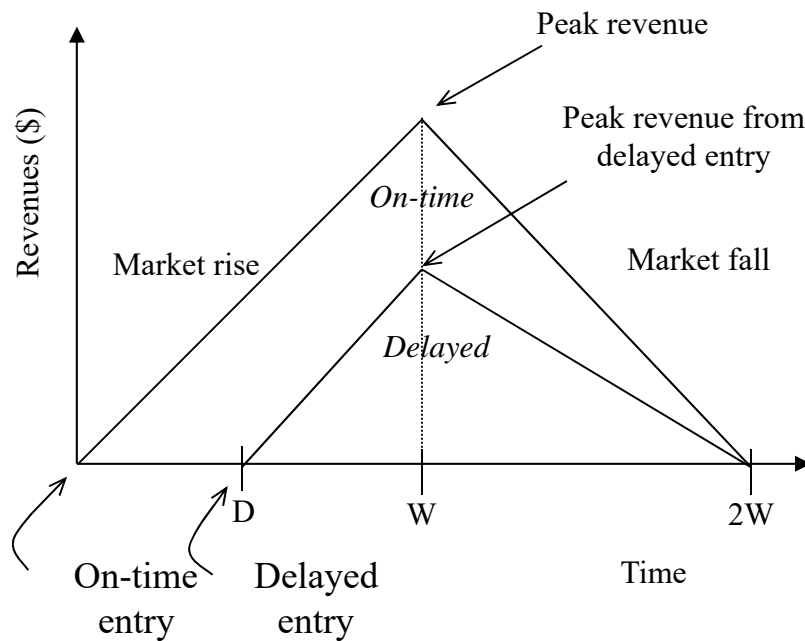


# Losses due to delayed market entry



- Simplified revenue model
  - Product life =  $2W$ , peak at  $W$
  - Time of market entry defines a triangle, representing market penetration
  - Triangle area equals revenue
- Loss
  - The difference between the on-time and delayed triangle areas.

# Losses due to delayed market entry (cont.)



- Area =  $1/2 * \text{base} * \text{height}$ 
  - On-time =  $a = 1/2 * 2W * W$
  - Delayed =  $d = 1/2 * (2W-D)*(W-D)$
- Percentage revenue loss
  - $L = (a - d)/a = (D(3W-D)/2W^2)*100\%$
- Try some examples
  - **Lifetime  $2W=52$  wks, delay  $D=4$  wks**
  - $(4*(3*26 - 4)/2*26^2) = 22\%$
  - **Lifetime  $2W=52$  wks, delay  $D=10$  wks**
  - $(10*(3*26 - 10)/2*26^2) = 50\%$
  - **Delays are costly!**

# B. NRE and unit cost metrics

- **Costs:**
  - **Unit cost:** the monetary cost of manufacturing each copy of the system, excluding NRE cost
  - **NRE cost** (Non-Recurring Engineering cost): The one-time monetary cost of designing the system
  - *total cost = NRE cost + unit cost \* # of units*
  - *per-product cost = total cost / # of units*  
*= (NRE cost / # of units) + unit cost*

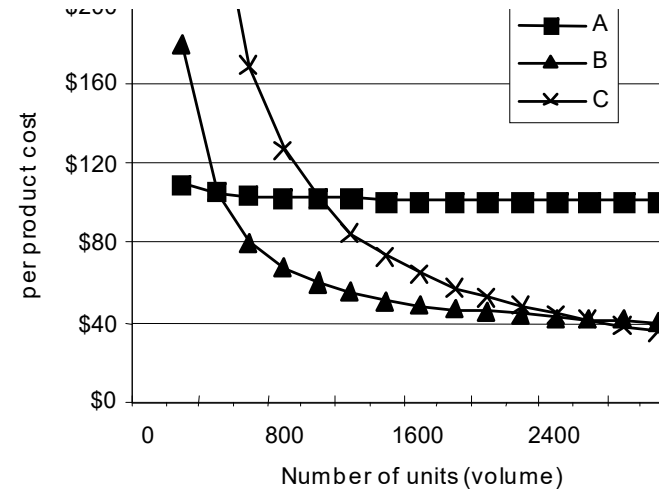
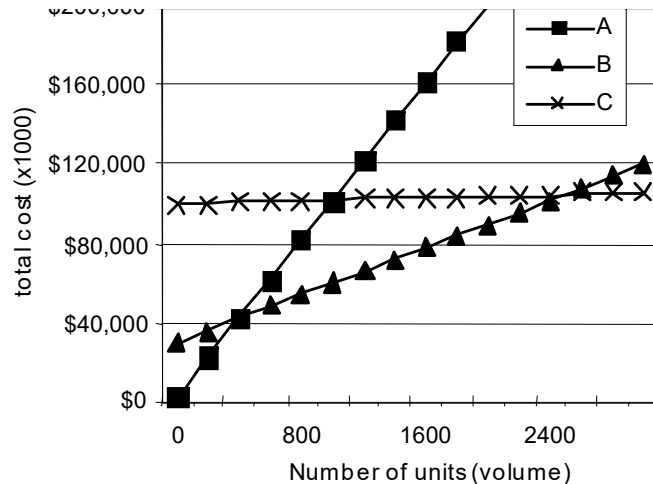
- Example

- NRE=\$2000, unit=\$100
- For 10 units
  - total cost = \$2000 + 10\*\$100 = \$3000
  - per-product cost =  $\underbrace{\$2000/10}_{\$200} + \$100 = \$300$

*Amortizing NRE cost over the units results in an additional \$200 per unit*

# NRE and unit cost metrics

- Compare technologies by costs -- best depends on quantity
  - Technology A: NRE=\$2,000, unit=\$100
  - Technology B: NRE=\$30,000, unit=\$30
  - Technology C: NRE=\$100,000, unit=\$2



- But, must also consider time-to-market

# C. The performance design metric

- **Performance**
  - How long the system takes to execute to execute desired tasks.
- **Widely-used measure of system, widely-abused**
  - **Clock frequency, instructions per second** – not good measures
  - Digital camera example – a user cares about how fast it processes images, not clock speed or instructions per second
- **Latency (response time)**
  - Time between task start and end
  - e.g., Camera's A and B process images in 0.25 seconds
- **Throughput**
  - Tasks per second, e.g. Camera A processes 4 images per second
  - Throughput can be more than latency seems to imply due to concurrency, e.g. Camera B may process 8 images per second (by capturing a new image while previous image is being stored).
  - *Speedup* of B over A = B's performance / A's performance =  $8/4 = 2$ .



# Summary

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- **Embedded systems** are all around us.
  - Many systems have complex embedded hardware and software.
- Embedded systems pose many design challenges: design time, deadlines, power, etc.
  - Optimizing **design metrics**.



# References

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- [1] Frank Vahid, "Embedded system design: A unified hardware/software introduction", John Wiley & Sons, 2002.
- [2] Wayne Wolf, "Computers and Components: Principles of Embedded Computing System Design," Morgan Kaufman, 2001.